ACP

APM

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AL ALX

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AJ AJM

ABK

ACK1

NSK

AG

NGQ

AGX GX

NP

ADR

AMR

NDM

ARD

NST

AST

ASTH

NLCD

NLCS

Series **ASTH** Horizontal Stopper Cylinder Bore Size : Ø32, Ø50 AS THE LATERAL LOAD DOES NOT DIRECTLY APPLY ON THE CYLINDER. IT IS VERY RESISTANT TO LATERAL LOAD. • AS THE JOINTING PLATE DOES NOT NEED HOLES TO INSERT CYLINDER TUBES, IT SAVES INSTALLATION COST. AS THE CYLINDER IS HORIZONTALLY LEVELED, IT IS SUITABLE FOR LOW CONVEYORS OR OTHER NARROW SPACES. • IT SHOWS EXCELLENT PERFORMANCES COMPARED TO HORIZONTAL STOPPERS. • ERGONOMIC STRUCTURE FOR CONVENIENCE AND PAT DURABILITY How to Order <u>A(D)ST</u> (**32** Η W4 BK H 2 10 7 9 6 Installation of Pass Pin 9 Applicable Proximity Sensor Horizontal Type Stopper Cylinder * ADS if includes magnet (auto switch) Blank : None BK : Basic D: With auto switch BK1 : Up Р : Installed BK2 : Down 2 Attachment Type 7 Lever Ascend & Descend Sensor BK3 : Up+Down : Horizontal Blank : None W4 : Angled Point Auto Switch 10 Shock Absorber 3 Inner Diameter of Tube (Fixed Stroke) W8H/W8V : Rounded Point Auto Switch None for ϕ 32 : M20 W9H/W9V : Rounded No-Point Auto Switch 32:Ø32 None for ϕ 50 : M36 50:Ø50 W20H : Rounded No-Point Auto Switch H for ϕ 50 : M42 L for ϕ 50 : M25 (horizontal type, 2 line type) *Inquiries separately 4 Cylinder Pipe Port Location W2P : Magnetic Auto Switch (Not applied to Model 32) Blank : Right BK : Adjacent Sensor Bracket : Left L (Only for 50, Refer to Dimension Drawing) * Refer to Dimension Drawing 8 Number of AutoSwitches 5 Stop Roller Material Blank : 2 pcs Blank : Resin (MC Nylon) M : Compressed Steel S 1 ncs * Refer to Recommened Selection Table N : N pcs

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ASTH series

Specifications

Specifications

	Bore	Nut		
Items	Ø32		Ø50	Note
Fluid	Air			
Action	Double	e Acting		
Mounting	Horizontal(Bottom	Frame) Mounting	3	
Proof Pressure	1.5MPa(15Kgf/cm²)		
Max. Operating Pressure	1.0MPa(10Kgf/cm [*])		
Min. Operating Pressure	0.1MPa(1.0Kgf/cm²)		
Ambient and Fluid Temperature	—5~60°C (\	Without Freezing)		
Lubrication	Not R	Riquired		
Piston Speed	50~500	mm/sec.		
Auto Switch	W4, W8H(V), W9H(V), W20H	W4, W8H(V), W9H(V), W20H, W2P		
Up & Down Cylinder Bore Size X Stroke	Ø32X40mm	Ø 50	0X50mm	Fixed Stroke
Allowable Load	5~600Kgf	10~1,400Kgf	10~2,200Kgf	Different regarding conveyor speed
Cushion	Rubber Cushion	Rubbe	er Cushion	
Weight	2.5Kgf	9	.5Kgf	Without Option parts
Applying Shock Absorber Spec.				
Part Number	SB2015-B	SB3625-B	SB4225-BS	
Port Size	M20X1.5	M36X1.5	M42X1.5	
Stroke	15mm	25mm	25mm	
Effective Weight	1.3~285[N]	25~6,980kg	64~10,000kg	
Impact Force	1,160[N]	120,000[N]	100,000[N]	
Return Force	8~15[N]	20~56.2[N]	49~96[N]	
Waight	150kaf	680a	1kaf	







Example Selection of Model and Pressure

- When stopping occurs when the pallet on a conveyor with 0.1 of friction force with cylinder is transported at 250kgf of weight and 20m/min speed and when two pallets are sometimes transported simultaneously
- ASTH50 model is selected based on Stop Capacity Graph for Pallet Return Force. As the actual lateral load on lever is about 50Kgf, refer to Cylinder Pressure Graph to select 1.5Kgf/cm or higher cylinder.
 - * Lateral Load (50Kgf)=Pallets (2)*Friction Force (0.1)*Weight (250Kgf)







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Parts LIST

NO	Parts	Materials	Count	Remarks
0	BASE PLATE	Compressed Steel	1	Silver Nitrate
2	SIDE PLATE	Compressed Steel	1	Silver Nitrate
8	HOUSING	Cast Steel	1	Silver Nitrate
4	LEVER	Cast Steel	1	Chrome Plating
6	CYLNDER PLATE	Compressed Steel	1	Silver Nitrate
6	CYLINDER ROD JOINT	Compressed Steel	1	Silver Nitrate
0	LEVER HINGEPIN	Chromium Molybdenum Steel	1	Nickel Plating
8	STOP ROUER PIN	Chromium Molybdenum Steel	1	Nickel Plating
9	LEVER PIN	Chromium Molybdenum Steel	1	Nickel Plating
0	CYLNDER ROLLER PIN	Chromium Molybdenum Steel	1	Nickel Plating
0	SIDE SHAFT	Chromium Molybdenum Steel	1	Nickel Plating
12	SHOCK ABSORBER	Chromium Molybdenum Steel	1	Nickel Plating
₿	BUSHING	Chromium Molybdenum Steel	2	Nickel Plating
0	CYLINDER ROLLER-A	Chromium Molybdenum Steel	1	Silver Nitrate
6	CYLINDER ROLLER-B	Chromium Molybdenum Steel	2	Silver Nitrate
	STOP BOLLER	Chromium Molybdenum Steel		(Refer to Model Selection
U	STOP NOLLEN	MC NYLON	2	Table)
Ø	HINGE SPRING	Spring Steel	1	Silver Nitrate
13	LEVER SPRING	Spring Steel	1	Silver Nitrate
₿	LOCKNUT	Carbon Steel	1	Silver Nitrate
20	GUIDE BUSH	Cast Bronze	1	
0	GUIDE BUSH	Cast Bronze	2	
22	HEXAGONAL BOLT	Chromium Molybdenum Steel	1	Silver Nitrate
63	HEXAGONAL BOLT	Chromium Molybdenum Steel	6	Silver Nitrate

NO	Parts	Materials	Count	Remarks
@	Hexagonal Bolt	Chromium Molybdenum Steel	4	Silver Nitral
8	Hexagonal Bolt	Chromium Molybdenum Steel	4	Silver Nitral
8	Small "+" Nail	Chromium Molybdenum Steel	2	Nickel Platir
0	C Stop Ring	Spring Steel	2	Silver Nitral
8	Flat Washer	Compressed Steel	4	Zinc Plating
29	Spring Washer	Spring Steel	1	Silver Nitral
30	Spring Washer	Spring Steel	6	Silver Nitral
9	Spring Washer	Spring Steel	4	Silver Nitral
Ø	Spring Washer	Spring Steel	2	Nickel Platir
69	Divide Pin	Flexible Steel	6	Zinc Plating
Ø	Spring Pin	Spring Steel	2	Silver Nitral

NO	Model	Model No.	Count)	Remarks
C 6	PASS PIN ASS' Y	ASTH32-60A-A3455-1	1	Includes Spring, E Stop Ring. Flat Washer
65		D-A73K",D-173TN(P)"	1(0)	(Refer to Model No. and
Auto Switch	WB", WB""	1(2)	Auto Switch Catalog)	
3		ADD2832-40DC-AA3455-1	1	With Auto Switch
2	AIR GYLINDER	AD2832-40DC-AA3455-1	'	Without Auto Switch
(SHOCKABSORBER	BB2015-B	1	1 Lock Nut
_		1		1

Packing LIST

AG NGQ AGX GX NP ADR AMR NDM ARD NST AST ASTH NLCD NLCS

A*STH50





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Part LIST

NO	Parts	Materials	Count	Remarks
0	BASE PLATE	Castiron	1	Silver Plating
2	SIDE PLATE-R	Compressed Steel	1	Silver Nitrate
8	SIDE PLATE-L	Compressed Steel	1	Silver Nitrate
4	ROLLER GUIDE PLATE	Compressed Steel	1	Silver Nitrate
6	SHOCK ABSORBER HOLDER	Compressed Steel	1	Silver Nitrate
6	ADAPTER HOLDER	Compressed Steel	1	Silver Nitrate
0	LEVER	Cast Steel	1	Black Plating
8	CYLNDER ROD JOINT	Cast Steel	1	Black Plating
9	JOING APACER	Carbon Steel	1	Silver Nitrate
0	LEVER HINGE PIN	Chromium molybdenum Steel	1	Silver Nitrate
0	STOP ROLLER PIN	Chromium molybdenum Steel	1	Silver Nitrate
12	LEVER PIN	Chromium molybdenum Steel	1	Silver Nitrate
ß	CYLNDER ROLLER PIN	Chromium molybdenum Steel	1	Silver Nitrate
Ø	LEVER ROLLER PIN	Chromium molybdenum Steel	1	Silver Nitrate
6	ROD JOINT PIN	Chromium molybdenum Steel	1	Silver Nitrate
6	SHOCK ABSORBER ADAPTEA	Chromium molybdenum Steel	1	Silver Nitrate
Ø	CYLNDER FOLLER-A	Chromium molybdenum Steel	1	Silver Nitrate
68	CYLNDER FOLLER-B	Chromium molybdenum Steel	2	Silver Nitrate
•		Chromium molybdenum Steel	0	Refer to Model &
•	STOP ROLLER	MC Nylon	~	Selection Table)
20	LEVER ROLLER	Chromium molybdenum Steel	1	Silver Nitrate
4	HINGE SPRING	Spring Steel	1	Silver Nitrate
2	LEVER SPRING	Spring Steel	1	Silver Nitrate
23	LOCK HNT	Carbon Steel	1	Silver Nitrate
2	SIDE PLATE SPACER		2	
25	LEVER SPACER		2	
26	UPPER PLATE	Aluminum Alloy	1	Black Alumilite
2	T-WASHER	Carbon Steel	1	Silver Nitrate
23	SHOCK ABSORBER COVER	Acryl	1	
29	BUMPER	Urethane	1	
3	BUMPER PLATE MOUNTING HUT	Compressed Steel	1	Nickel Plating

NO	Parts	Materials	Count	Remarks
()	GUIDE BUSH	Cast Bronze	1	
9	GUIDE BUSH	Cast Bronze	2	
-	GUIDE BUSH	Cast Bronze	1	
0	FLANGE BUSH	Cast Bronze	2	
-	SCREN ASS' Y	Carbon Steel	1	Nickel Platir
69	HEXAGONAL BOLT	Chromium molybdenum Steel	2	Silver Nitral
9	HEXAGONAL BOLT	Chromium molybdenum Steel	3	Silver Nitral
	HEXAGONAL BOLT	Chromium molybdenum Steel	4	Silver Nitral
-	HEXAGONAL BOLT	Chromium molybdenum Steel	2	Nickel Platir
0	C Stop Ring	Spring Steel	2	Silver Nitral
0	C Stop Ring	Spring Steel	2	Silver Nitral
@	FLAT WASHER	Compressed Steel	4	Zinc Plating
ß	SPRING WASHER	Spring Steel	2	Silver Nitral
0	SPRING WASHER	Spring Steel	2	Silver Nitral
6	DIVIDE PIN	Flexible Steel	4	Zinc Plating
G	SET SCREW	Chromium molvbdenum Steel	2	Silver Nitral

Packing LIST

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NO	Model	Model No.	Count	Remarks
0	PASS PIN ASS' Y	ASTH32-60A-A3455	1	
60	SENSOR BRACKET ASS' Y	ASTH32-60A-A3455	1	(2 Bolts with M5)
65	AUTO SWITCH	D-A73K",D-173TN(P)"	(0)	(Refer to Model No. and
C4	Noto ownor	WB", WB""	(2)	Auto Switch Catalog)
63		ADD2832-40DC-AA3455-1	4	With Auto Switch Without
2	AIN GILINDEN	AD2832-40DC-AA3455-1	1	Auto Switch
G	SHOCK ABSORBER	BB2015-B	1	



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Series ASTH



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Horizontal Stopper Cylinder Level Operation Status

- Horizontal Stopper Cylinder Pallet at Stop
 - Horizontal Stopper Cylinder's lever repetitively undergoes the following process to control pallet transportation.





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Series ASTH

ACP

APM

How to use Horizontal Stopper Cylinder



- Turn four bolts clockwise for temporary assembly and fix the bumper block (50 Model) as shown below.
- Operate the cylinder 2-3 times and completely fasten the four bolts.
 - Caution: If you omit the temporary assembly process, the cylinder might be stuck and not work well.



AS АΧ AM2 AM AQ ADQ AQ2 ADQ2 AJ AJM ABK ACK1 NSK AG NGQ AGX GX NP ADR AMR NDM ARD NST AST ASTH NLCD NLCS 483 www.TPCpage.com

www.TPCpneumatics.com

How to use Horizontal Stopper Cylinder

To disassemble, slightly push the lever and pull the hook on the Pass Pin. Put the lever to ready to use.

Caution : When it is not set to By Pass, always pull the pin so it recedes. If pin is set to proceed, it might be damaged by the lever.

▶ The 32 Model

- : As shown in the drawing, push the lever toward the shock absorber to set it to By Pass and push the pin to release it.
- How to Install (Left or Right)
- ► The 50 Model
 - : Use a wrench to fix the Pass Pin Assembly onto M8X1 Screw Thread on the side plate.
 - Caution: When assembling, cover the screw thread with lock tight fabric or seal tape to prevent unfastening in vibration.



▲ Installation of the 50 Model

- ► The 32 Model
 - : Insert the "
 -"-shaped pass pin into the 2.5 hole on the housing and assemble spring-flat washer-and snap ring.
 - Caution : Reassembling the snap ring more than twice would cause it to lose elasticity and loosen in vibration. Therefore, replace loosened snap ring.



Installation of the 32 Model

How to Install Adjacent Sensor (only for 50 Model)

- Use the adjacent sensor to monitor whether the cylinder lever is up (ready/stop) or down (pass) using the location of Joint Pin at the end of the Cylinder Rod and whether the operation is on or off. Caution: Lever rotation and By Pass cannot be monitored.
- How to Install
- As shown below, use two nuts to fix the adjacent sensor onto the sensor bracket and insert it to the fixing hole on the frame, and use two fixing bolts (M5X8L, including spring washer) to install it.
- Select an adjacent sensor (sold separately) that satisfies the following:

* Adjacent Sensor

SIZE	Adjacent Distance		
M18	5~10mm		



 Refer to our ADQ2** Cylinder Catalog for the installation and use of cylinder Auto Switch.



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Series ASTH

Safety Suggestions

- Thoroughly read the following before using the device.
 - For other safety suggestions, refer to the Vertical Stopper Cylinder (NST**)Catalog.
- For the convenient stopping of the cylinder lever, refer to the following dimensions for the height from cylinder plate to the bottom of pallet (PH), thickness of pallet (PT), and lever touch width (PW).
 Recommended Dimensions

1		Height of Botto	m of Pallot(PH)	Minimum Thickness	Minimum Width or
	Model	Height	Error Allowance	of Pallet (PT)	Lever Touch (PW)
	± 00	100			
	Φ32	102	±3	15	45
	ϕ 50	168	±5	25	80



- Because horizontal stopper cylinder is longer towards the pallet direction, secure a certain width of space so the roller conveyor is free from obstacles when operating the cylinder.
- When using one cylinder, install accordingly so the two stop rollers meet each other and stop in the center of pallet. If the delivered item's center of load on the pallet is not set to maintain balance, place two cylinders symmetrically. If installing two cylinders is impossible, fasten the pallet to minimize vibration and move the cylinder to the center of delivered item.
 - If repeated stopping leaves excessive moment load onto the side of the lever's stop roller, it may damage surrounding parts.

Series **ASTH** Applications / Double Lever Type

Bore Size(mm) : Ø32, Ø50

Stop postion of horizontal stopper cylinder with double lever

As seen in the below drawing, the cylinders cross—move up and down to control moving pallets. The working status of lever such as ready or by pass is the same as basic type(single lever type).



Working application of horizontal stopper cylinder with double lever



• The size and options are the same as basic type(single lever type)

- \bullet The distance between levers 250~500mm is available for this base plate attached type.
 - The distance between levers is from the ready(stop) position of front lever to the ready(stop) postion of back lever.
- The horizontal stopper cylinder with double lever is an order made item, so please contact us for the lead time or any questions.

How to	Order		
AST	32 – (Distance Between Leve	ers) L	M P - BK - R8128
1) (2)	3	4567
NO.	Options	NO.	Options
1	Stopper Cylinder		Pass Pin
2	Distance Between Levers	5	Blank : None
3	Position of Port(L, R)		P:1 Pin in Front Side
	Material of Stopper Roller	6	Sensor Bracket
4	Blank : Resin(MC Nylon)	7	Order made number
	M: Rolled Steel		

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Series **ASTH** Applications / Double Lever Type

Bore Size(mm) : Ø32, Ø50

Working application of horizontal stopper cylinder with double lever 1



• The size and options are the same as basic type(single lever type).

• The distance between levers 400~599mm is available for this base attached type.

* The distance between levers is from the ready(stop) position of front lever to the ready(stop) position of back lever)The horizontal stopper cylinder with double lever is an order made item, so please contact us for the lead time or any questions.

Order number : AST50-500(distance between levers)LMP-R7045-3(silver nitrate tinted, sensor bracket included)
 Welease ask us for the change of metal finishing or M45 shock absober or limit switch etc.

Series **ASTH** Applications / Double Lever Type

Bore Size(mm) : Ø32, Ø50

Working application of horizontal stopper cylinder with double lever 2



• The size and options are the same as basic type(single lever type)

- The distance between lever 600~2,000mm is available for this connecting shaft type.
- *The distance between levers(P) is from the ready(stop) position of front lever to the ready(stop) position of back lever.
- The horizontal stopper cylinder with double lever is an order made item, so please contact us for the lead time or any questions.
- Order number : AST50-1000(distance between levers)LMP-R7047-5(silver nitrate tinted, sensor bracket included)
 ※ Please ask us for the change of metal finishing or M45 shock absober or limit switch etc.

